



**ATTACHMENT DETAIL**

1. NORMAL INSTALLATION REQUIRES FIELD-DRILLED HOLES (TO ENSURE ATTACHMENT LOCATION IS APPROPRIATELY ALIGNED TO ATTACHMENT SURFACE). ATTACHMENT HOLES SHOULD BE LOCATED ON THE HEAD, WITH SPACING NOT LESS THAN 10 INCHES APART. INSTALLATION HOLES ON THE LEFT, RIGHT, AND SILL JAMBS SHOULD BE LOCATED 2 INCHES BELOW, AND TWO INCHES ABOVE THE HEAD AND SILL, AND SHOULD BE EVENLY SPACED BETWEEN THESE TWO LOCATIONS TO ENSURE EVEN SPACING NOT LESS THAN 10 INCHES BETWEEN ANY GIVEN ATTACHMENT POINT.
2. FIELD APPLICATION OF CLOSED-CELL HIGH DENSITY POLYVINYL CHLORIDE FOAM SEALANT ON THE FRAME SHOULD BE COMPLETED AFTER HOLES ARE DRILLED.
3. FACTORY SUPPLIED ATTACHMENT SCREWS (#6A X 1-1/2" PAN HD 410 STAINLESS STEEL) SHOULD BE USED TO ATTACH THE FRAME TO THE BLIND STOP (OR OTHER ATTACHMENT SURFACE) THROUGH EACH OF THE ATTACHMENT HOLES

**QUANTAPANEL®**  
 703-PW INSULATING GLASS SYSTEM  
 DETAIL - INSTALLED

NOTES:

DATE	08/01/2020
SCALE	1" = 5'
DRAWN BY	R.A.S.