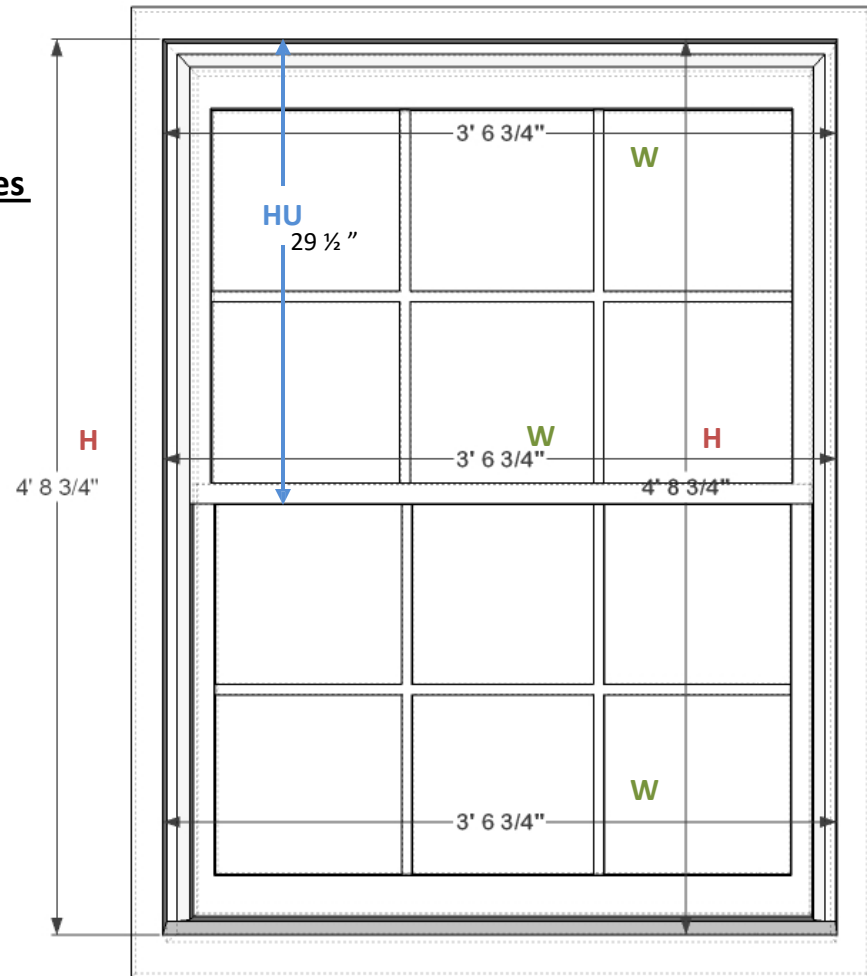


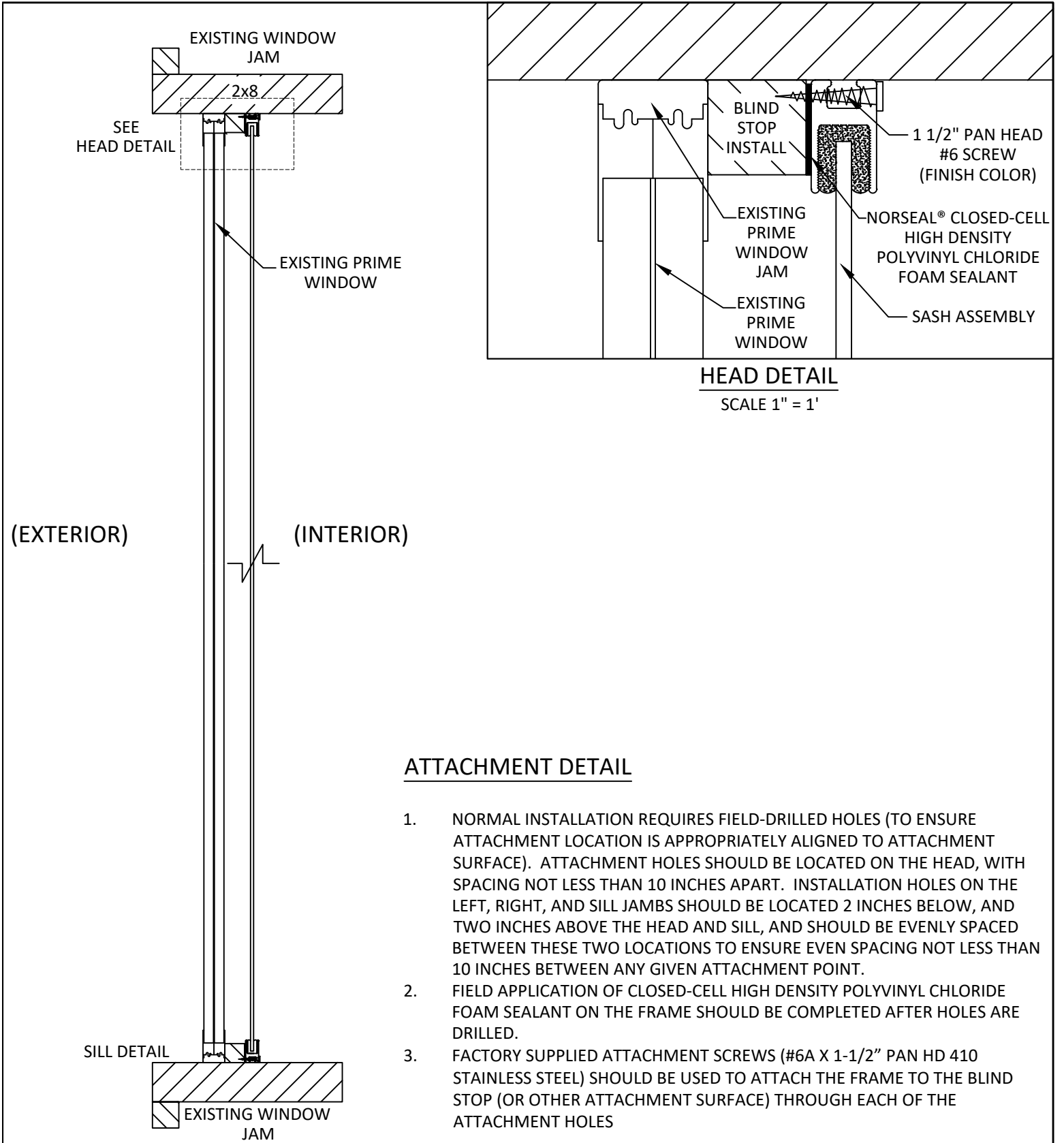


### Measurement Guidelines for QUANTAPANEL® 700 Series

1. Measurements should be taken to the nearest 1/8th inch.
2. Take two (2) measurements of the HEIGHT of the opening and two or three (2 – 3) measurements of the WIDTH as shown in the diagram. Record the smallest WIDTH and smallest HEIGHT to the nearest 1/8th inch.
3. The QUANTAPANEL 703-FP IGS is a direct mount system. Make sure you have adequate landing surface for mounting.
4. The Installation Methods for the 700 Series is: MAKE SIZE (we produce to exact tip-tip measurements).
5. The Installation Reference can be used to identify the floor/room/location. This information will be printed on the product label and packaging documents.



ITEM	MODEL (STYLE)  <b>700 SERIES</b>	EXISTING OPENING		HEIGHT UPPER (ORIEL CONFIG)	SILL EXPANDER TYPE: 0, 1"	INSTALL METHOD  MAKE SIZE	COLOR (NS)	QUANTITY	INSTALLATION REFERENCE
		WIDTH (W)	HEIGHT (H)						
1	<b>703-FP</b>	<b>32 <sup>3</sup>/<sub>4</sub></b>	<b>56 <sup>3</sup>/<sub>4</sub></b>	<b>29 <sup>1</sup>/<sub>2</sub></b>		<b>MAKE SIZE</b>	<b>WHT</b>	<b>1</b>	<b>KITCHEN</b>

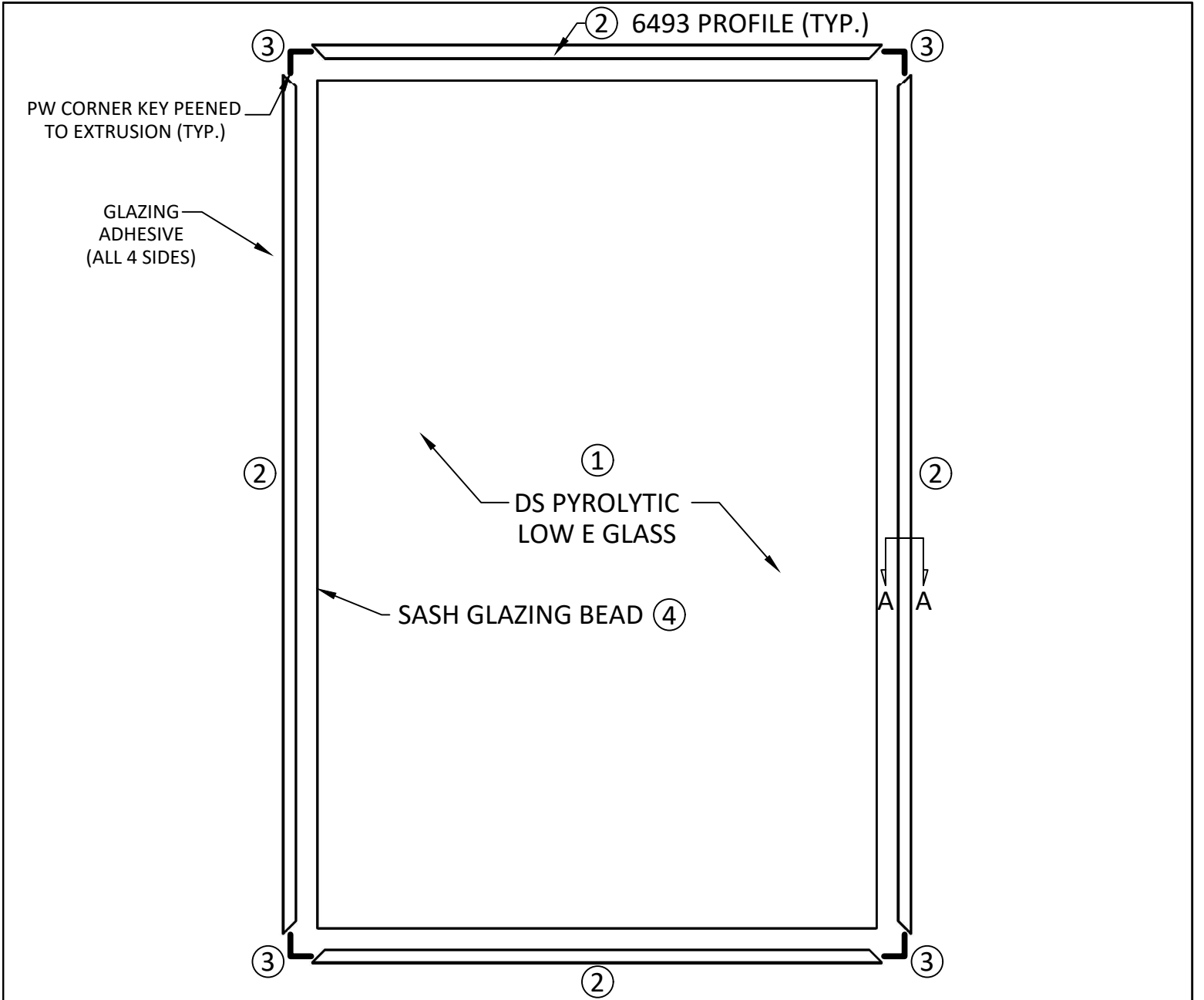


**HEAD DETAIL**  
SCALE 1" = 1'

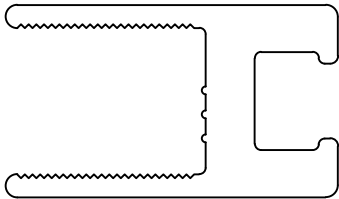
**ATTACHMENT DETAIL**

1. NORMAL INSTALLATION REQUIRES FIELD-DRILLED HOLES (TO ENSURE ATTACHMENT LOCATION IS APPROPRIATELY ALIGNED TO ATTACHMENT SURFACE). ATTACHMENT HOLES SHOULD BE LOCATED ON THE HEAD, WITH SPACING NOT LESS THAN 10 INCHES APART. INSTALLATION HOLES ON THE LEFT, RIGHT, AND SILL JAMBS SHOULD BE LOCATED 2 INCHES BELOW, AND TWO INCHES ABOVE THE HEAD AND SILL, AND SHOULD BE EVENLY SPACED BETWEEN THESE TWO LOCATIONS TO ENSURE EVEN SPACING NOT LESS THAN 10 INCHES BETWEEN ANY GIVEN ATTACHMENT POINT.
2. FIELD APPLICATION OF CLOSED-CELL HIGH DENSITY POLYVINYL CHLORIDE FOAM SEALANT ON THE FRAME SHOULD BE COMPLETED AFTER HOLES ARE DRILLED.
3. FACTORY SUPPLIED ATTACHMENT SCREWS (#6A X 1-1/2" PAN HD 410 STAINLESS STEEL) SHOULD BE USED TO ATTACH THE FRAME TO THE BLIND STOP (OR OTHER ATTACHMENT SURFACE) THROUGH EACH OF THE ATTACHMENT HOLES

<p style="font-size: 24pt; font-weight: bold; margin: 0;">QUANTAPANEL®</p> <p style="margin: 5px 0 0 0;">703-FP INSULATING GLASS SYSTEM DETAIL - INSTALLED</p>	NOTES:	DATE 08/01/2020
		SCALE 1" = 5'
		DRAWN BY R.A.S.



**PICTURE WINDOW  
SASH ASSEMBLY**



**DETAIL A-A**  
SCALE 2:1

ITEM No.	ITEM	QUANTITY
1	DS PYROLYTIC LOW E GLASS	1
2	ALUMINUM PROFILE 6493 (AS66483)	4
3	METAL CORNER KEYS	4
4	ELASTOMERIC GLAZING BEAD	4

NOTES:

**QUANTAPANEL®**

INSULATING GLASS SYSTEM  
703-FP PICTURE WINDOW  
SASH ASSEMBLY

DATE  
08/01/2020

SCALE  
1" = 10'

DRAWN BY  
R.A.S.