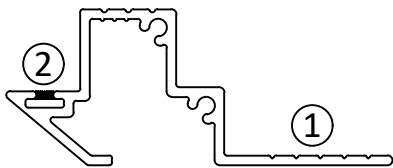


**PICTURE WINDOW  
FRAME ASSEMBLY**



**DETAIL A-A**  
SCALE 1:1

ITEM No.	ITEM	QUANTITY
1	ALUMINUM FRAME PROFILE 8146 W/FRAME BRACE	1
2	0.18" PILE WEATHERSTRIP	4
3	STAINLESS STEEL ASSEMBLY SCREWS	8

**QUANTAPANEL®**

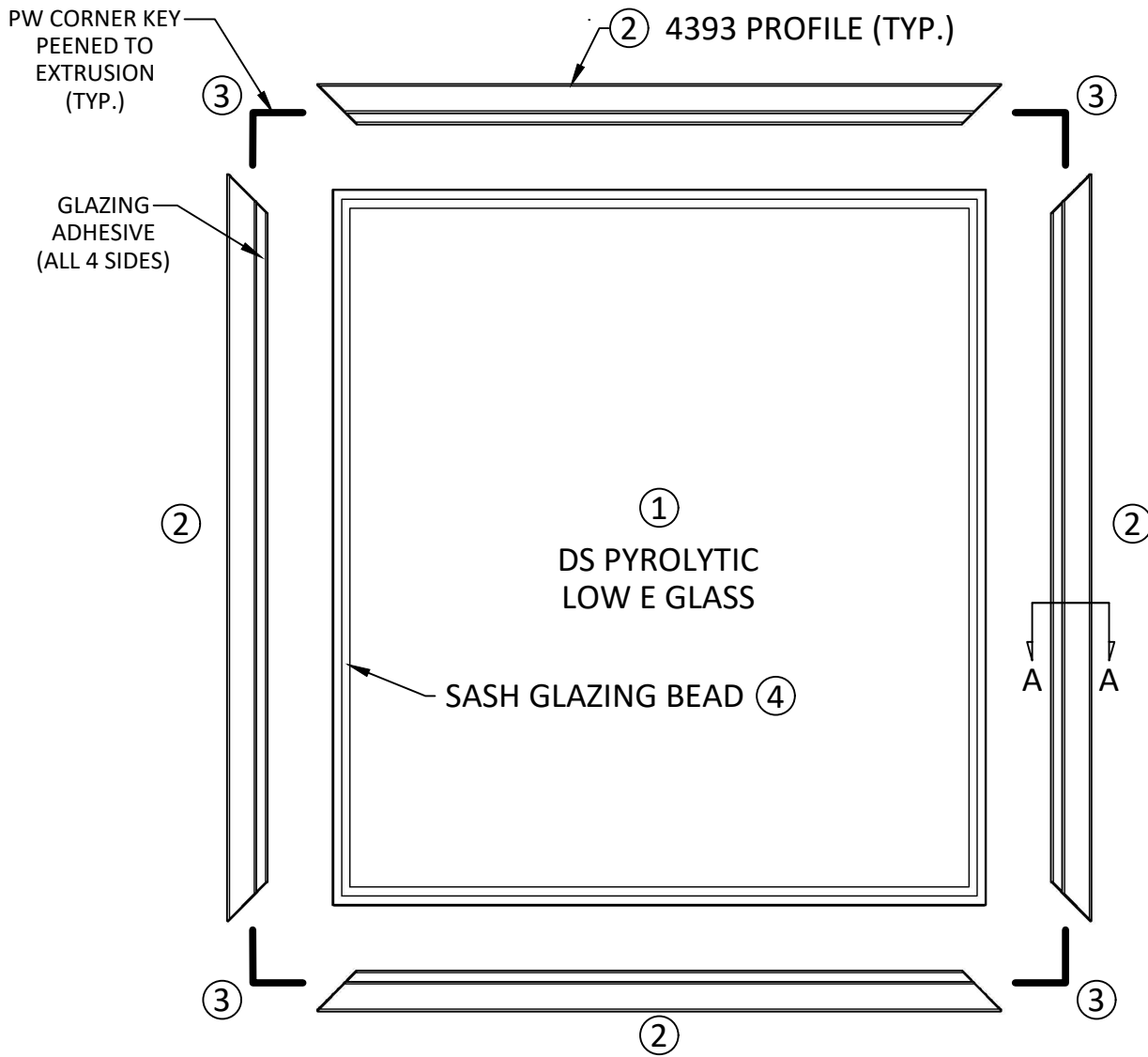
INSULATING GLASS SYSTEM  
502-PW PICTURE WINDOW  
FRAME ASSEMBLY

NOTES:

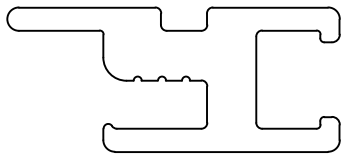
DATE  
05/18/2020

SCALE  
1:4

DRAWN BY  
R.A.S.



**PICTURE WINDOW  
SASH ASSEMBLY**



**DETAIL A-A**  
SCALE 2:1

ITEM No.	ITEM	QUANTITY
1	DS PYROLYTIC LOW E GLASS	1
2	ALUMINUM PROFILE 4393	4
3	METAL CORNER KEYS	4
4	ELASTOMERIC GLAZING BEAD	4

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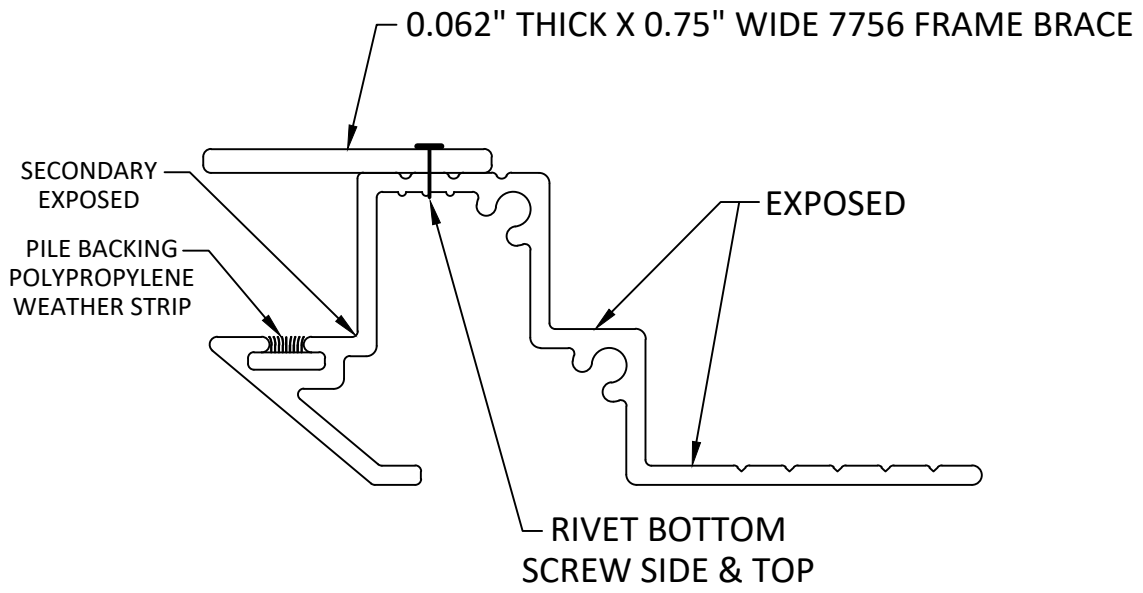
INSULATING GLASS SYSTEM  
502-PW PICTURE WINDOW  
SASH ASSEMBLY

NOTES:

DATE  
05/18/2020

SCALE  
1:4

DRAWN BY  
R.A.S.



8146 FRAME PROFILE

PICTURE WINDOW  
ALUMINUM EXTRUSIONS

**QUANTAPANEL®**

INSULATING GLASS SYSTEM  
502-PW PICTURE WINDOW  
ALUMINUM EXTRUSIONS

NOTES:

DATE  
05/18/2020

SCALE  
2:1

DRAWN BY  
R.A.S.