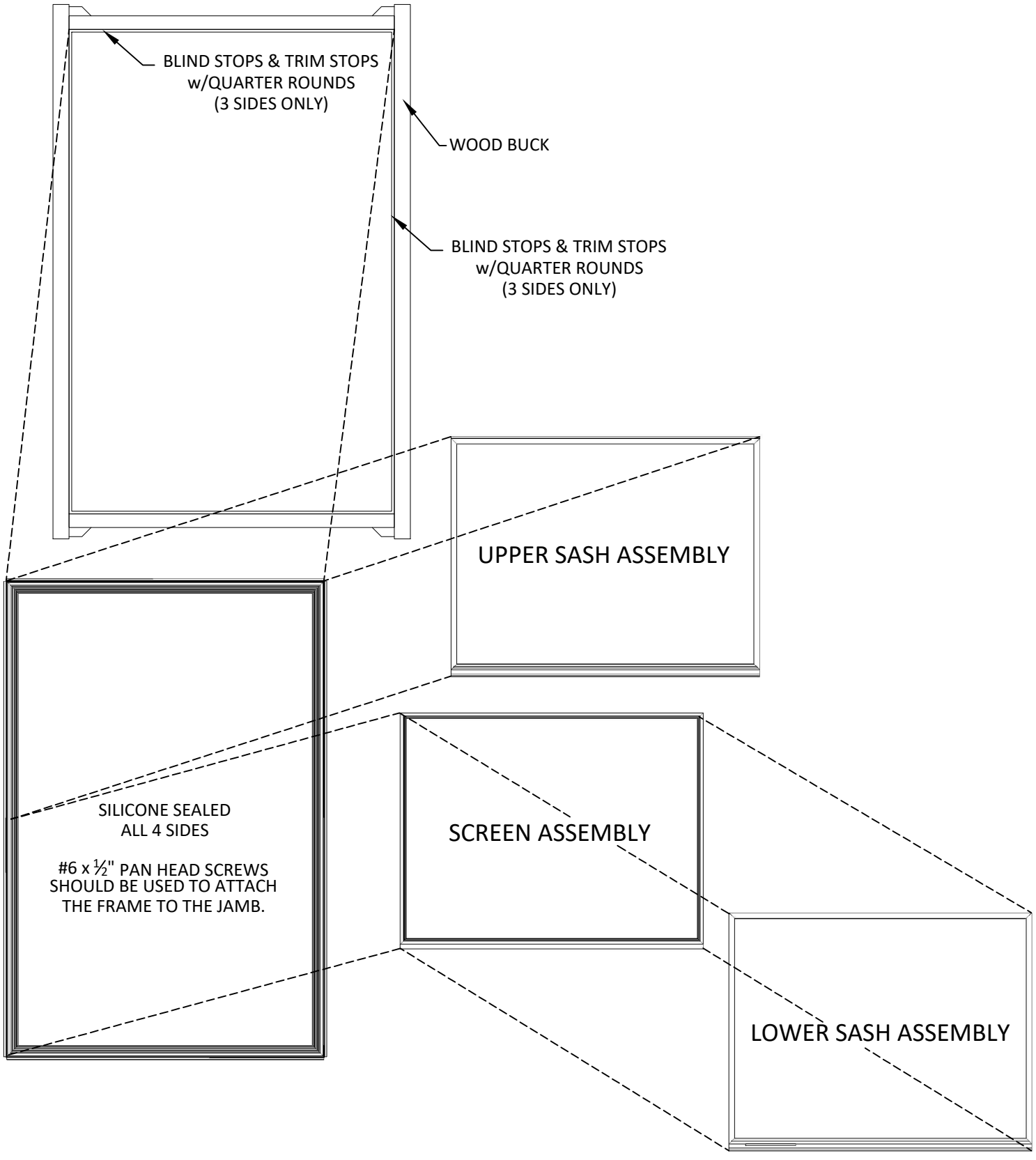


QUANTAPANEL®

QP604-DH INSULATING GLASS SYSTEM

DOUBLE HUNG

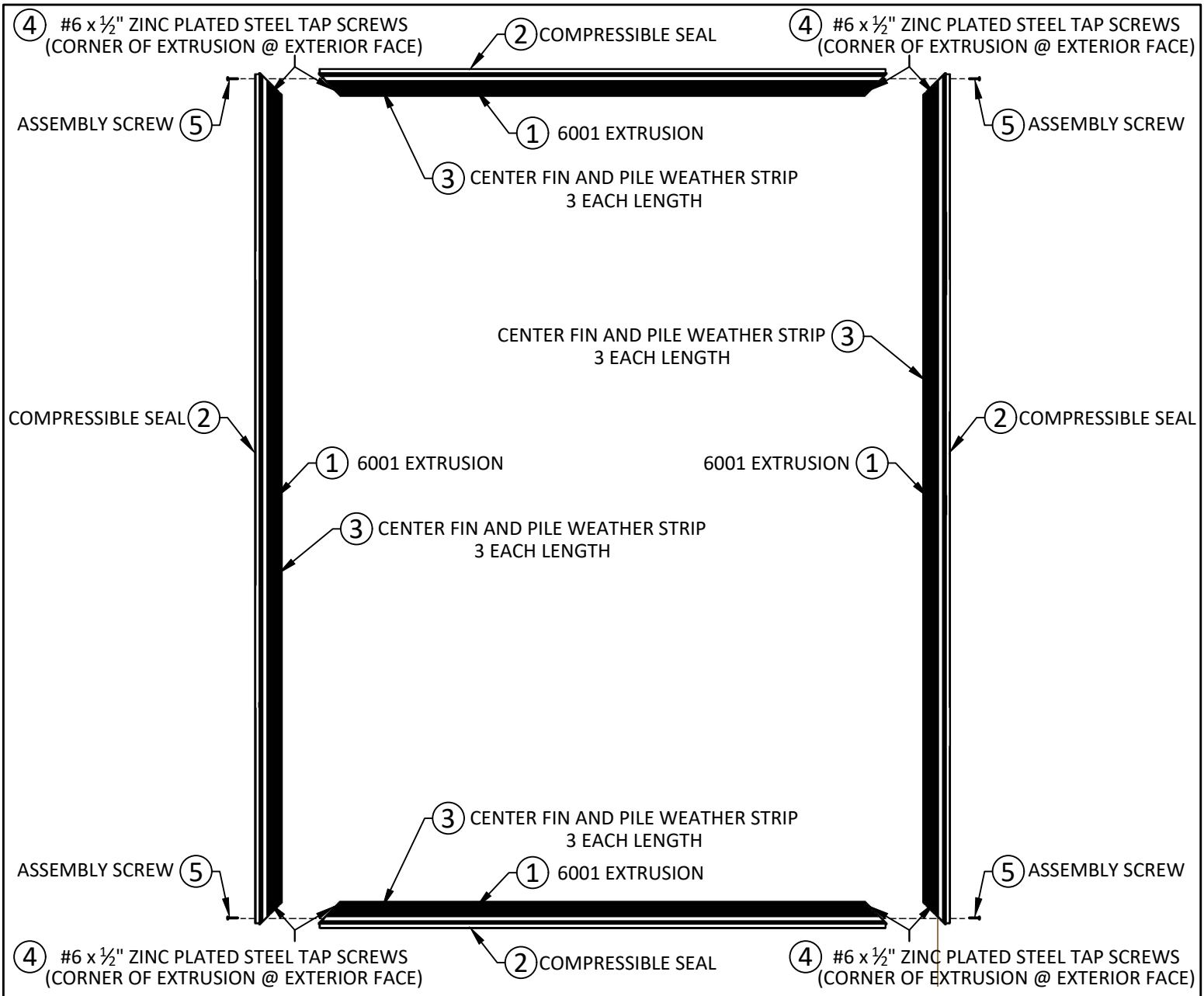
FULL ASSEMBLY

NOTES:

DATE
06/18/2020

SCALE
1:16

DRAWN BY
R.A.S.



DOUBLE HUNG WINDOW FRAME ASSEMBLY

ITEM No.	ITEM	QUANTITY
1	ALUMINUM FRAME EXTRUSION 6001 (AH65793)	4
2	COMPRESSIBLE SEAL	4
3	0.22" H PILE WEATHER STRIP WITH CENTER FIN	12
4	ZINC PLATED STEEL TAP SCREWS	8
5	STAINLESS STEEL ASSEMBLY SCREWS	4

QUANTAPANEL®

QP604-DH INSULATING GLASS SYSTEM

DOUBLE HUNG

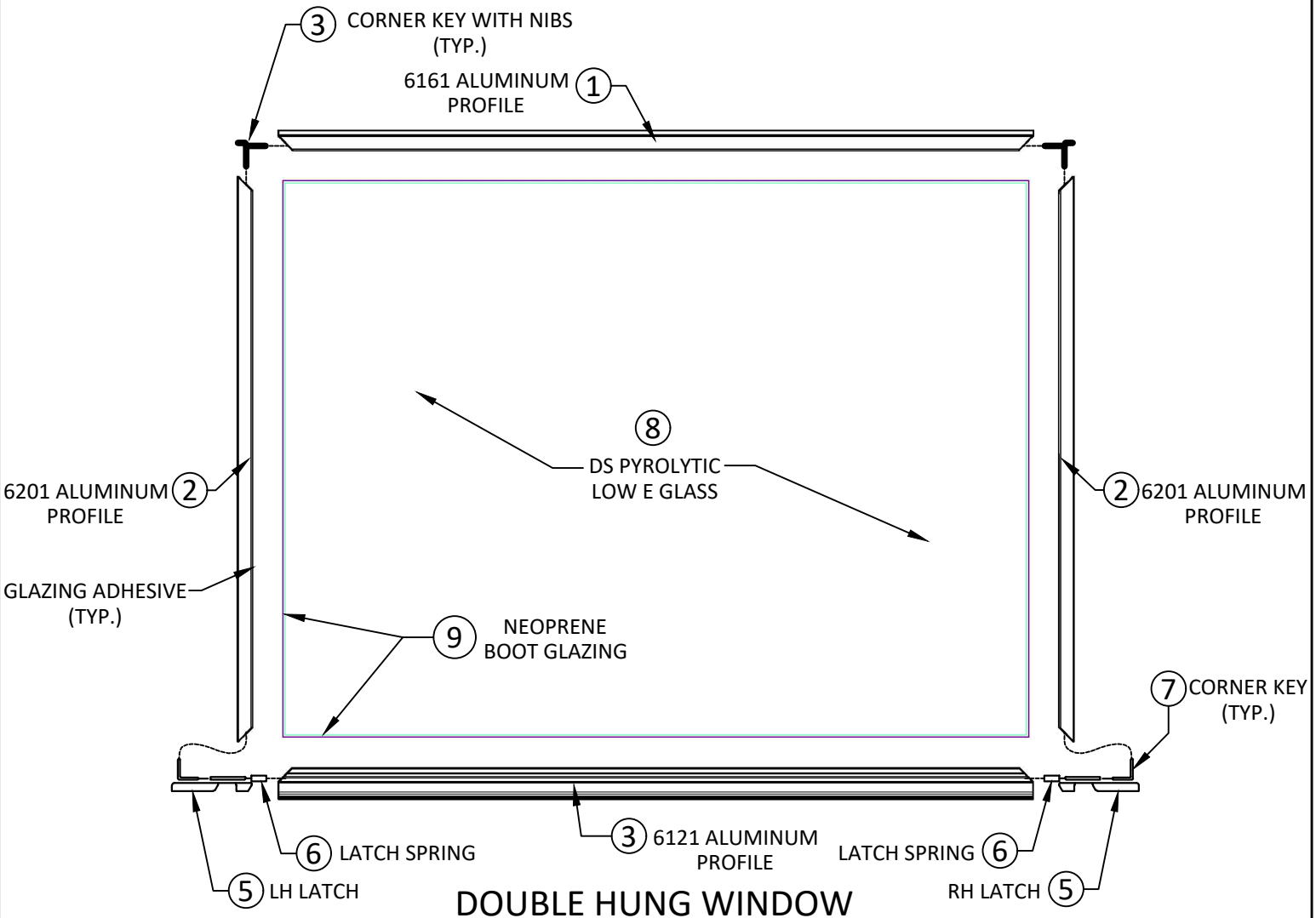
FRAME ASSEMBLY

NOTES:

DATE 05/18/2020

SCALE 1" = 10'

DRAWN BY R.A.S.



DOUBLE HUNG WINDOW
UPPER ASSEMBLY

ITEM No.	ITEM	QUANTITY
1	ALUMINUM SASH EXTRUSION 6161 (AS66474)	1
2	ALUMINUM SASH EXTRUSION 6201 (AS65795)	2
3	ALUMINUM SASH EXTRUSION 6121 (AS66489)	1
4	CORNER KEY WITH NIBS	2
5	LATCHES (1 RIGHT HAND, 1 LEFT HAND)	2
6	LATCH SPRINGS	2
7	CORNER KEY	2
8	DS PYROLYTIC LOW E GLASS	1
9	NEOPRENE BOOT GLAZING	1

QUANTAPANEL®

QP-604DH INSULATING GLASS SYSTEM

DOUBLE HUNG

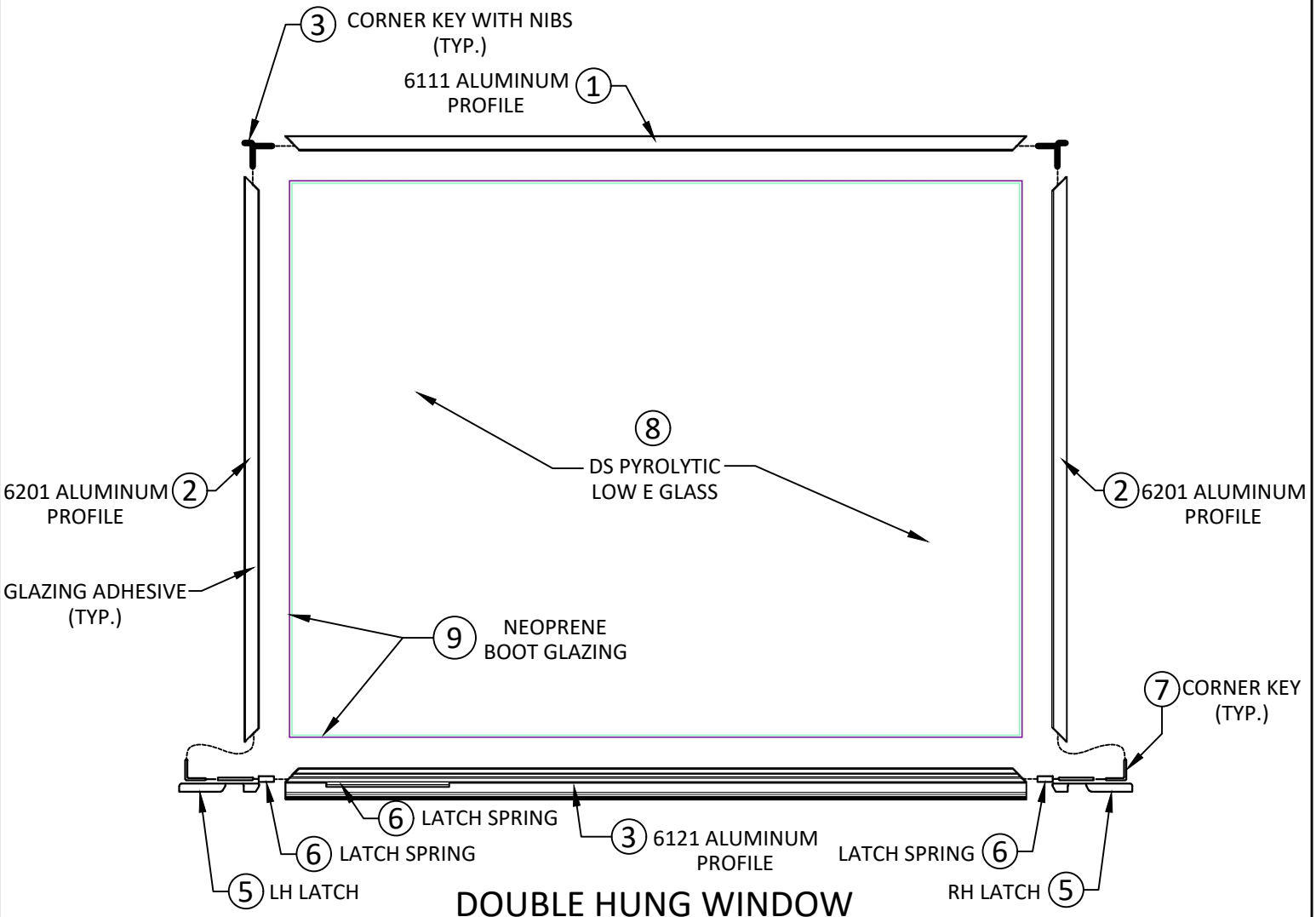
UPPER ASSEMBLY

NOTES:

DATE 06/18/2020

SCALE 1:8

DRAWN BY R.A.S.



DOUBLE HUNG WINDOW LOWER ASSEMBLY

ITEM No.	ITEM	QUANTITY
1	ALUMINUM SASH EXTRUSION 6111 (AS66488)	1
2	ALUMINUM SASH EXTRUSION 6201 (AS65795)	2
3	ALUMINUM SASH EXTRUSION 6121 (AS66489)	1
4	CORNER KEY WITH NIBS	2
5	LATCHES (1 RIGHT HAND, 1 LEFT HAND)	2
6	LATCH SPRINGS	2
7	CORNER KEY	2
8	DS PYROLYTIC LOW E GLASS	1
9	NEOPRENE BOOT GLAZING	1

QUANTAPANEL®

QP-604DH INSULATING GLASS SYSTEM

DOUBLE HUNG

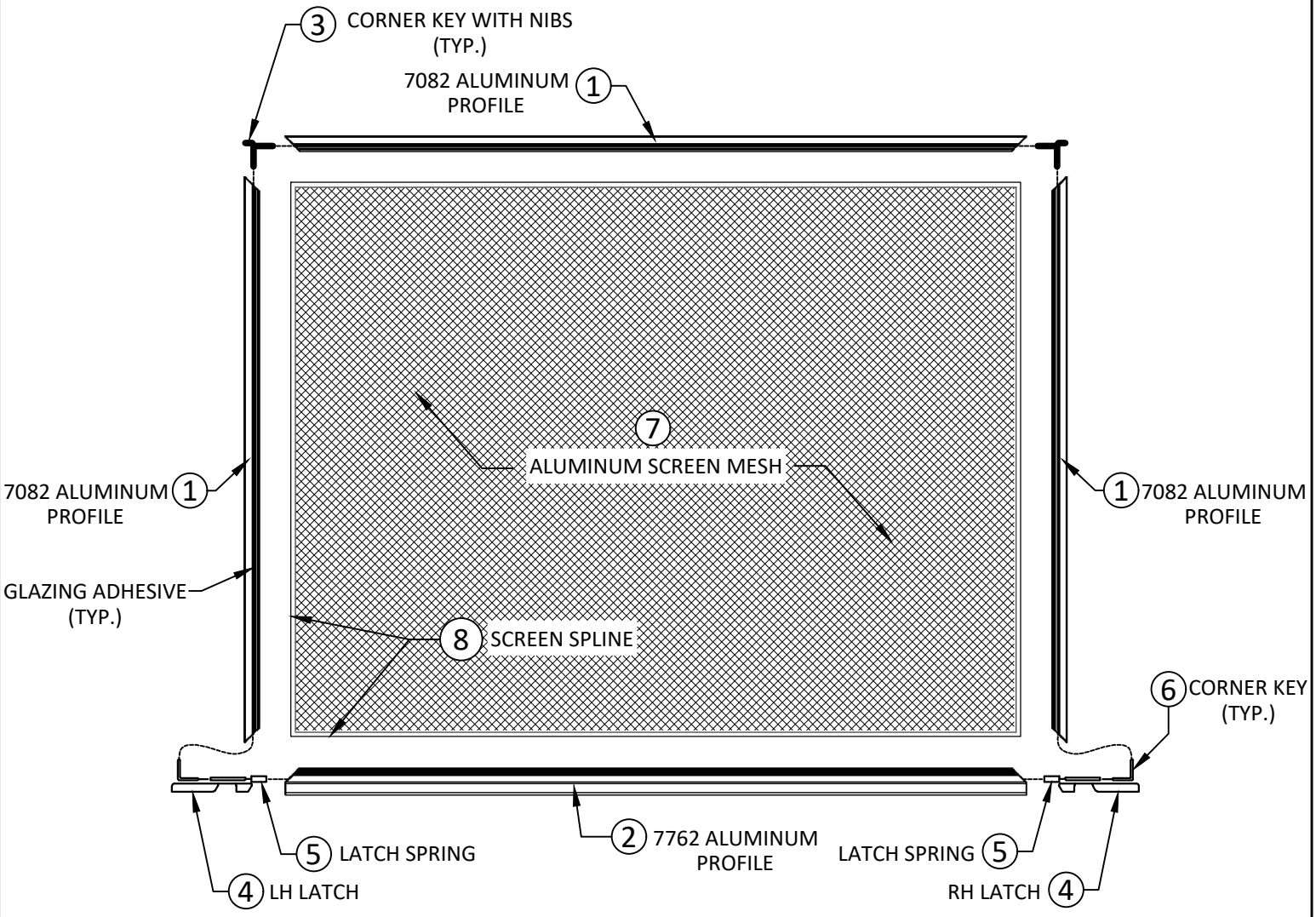
LOWER ASSEMBLY

NOTES:

DATE 06/18/2020

SCALE 1:8

DRAWN BY R.A.S.



DOUBLE HUNG WINDOW SCREEN ASSEMBLY

ITEM No.	ITEM	QUANTITY
1	ALUMINUM SASH EXTRUSION 7082 (AS3007082)	3
2	ALUMINUM SCREEN EXTRUSION 7762 (AS64498)	1
3	CORNER KEY WITH NIBS	2
4	LATCHES (1 RIGHT HAND, 1 LEFT HAND)	2
5	LATCH SPRINGS	2
6	CORNER KEY	2
7	ALUMINUM SCREEN MESH	1
8	SCREEN SPLINE	1

QUANTAPANEL®

QP-604DH INSULATING GLASS SYSTEM

DOUBLE HUNG

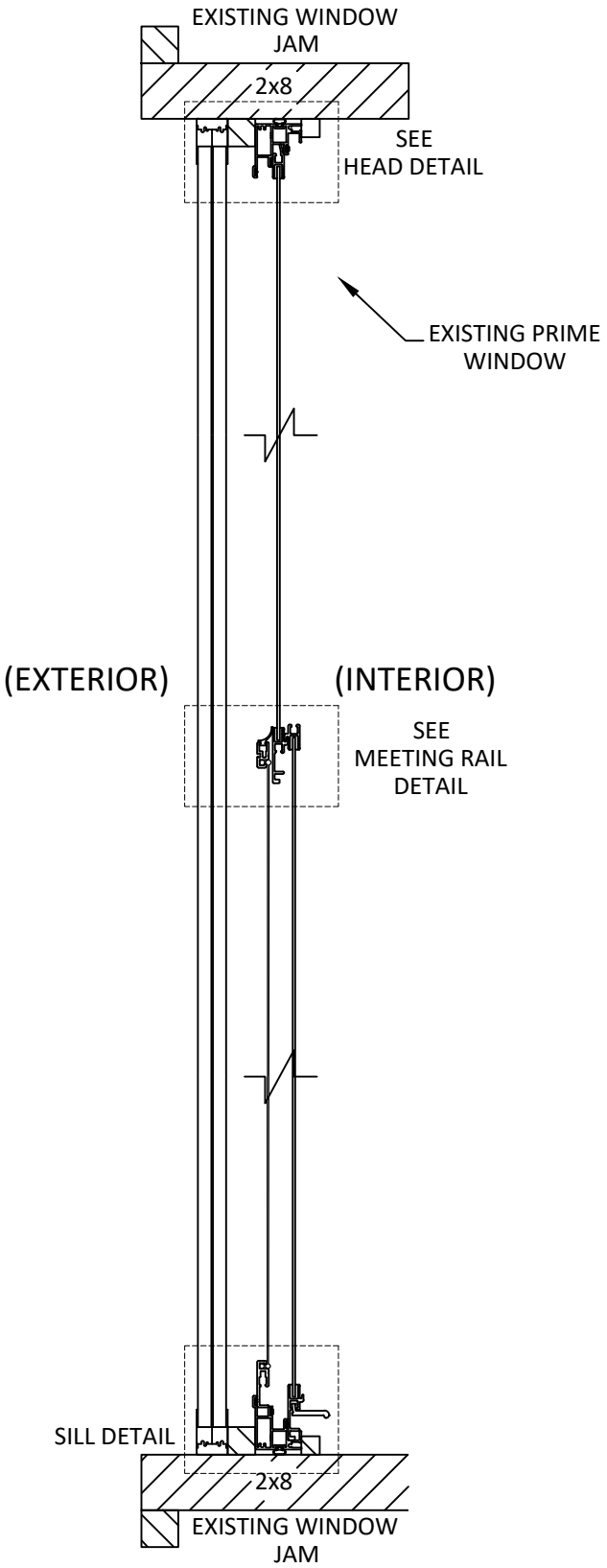
SCREEN ASSEMBLY

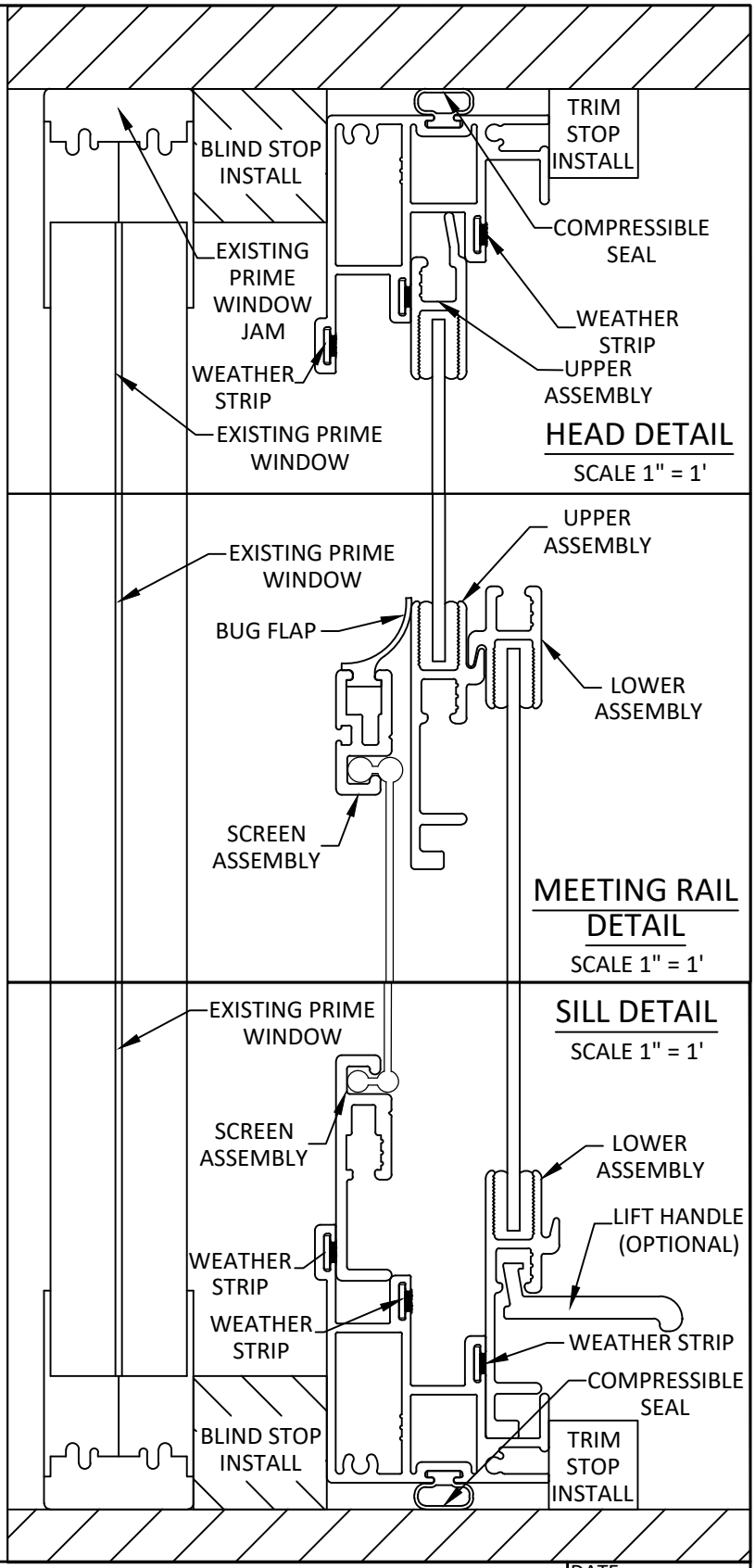
NOTES:

DATE 06/18/2020

SCALE 1:8

DRAWN BY R.A.S.





QUANTAPANEL®

QP-604DH INSULATING GLASS SYSTEM

DETAIL - INSTALLED

NOTES:

DATE	06/18/2020
SCALE	1" = 5'
DRAWN BY	R.A.S.